



<b>Titleholder</b>	Minemakers Australia Pty Ltd
<b>Operator</b>	Minemakers Australia Pty Ltd
<b>Tenement</b>	ML 27244
<b>Report name</b>	Annual Report for ML 27244 (Wonarah Mineral Lease) for the period ending 17 February 2013
<b>Personal authors</b>	A. Pellatt and R. Fulton
<b>Corporate author</b>	Minemakers Australia Pty Ltd
<b>Target commodity</b>	Phosphate
<b>Date of report</b>	18 January 2013
<b>Datum/Zone</b>	GDA94, Zone 53
<b>250,000 map sheet</b>	Alroy, Frew River, Ranken and Avon Downs
<b>100,000 map sheet</b>	Wonarah, Joildung, Ranken and Barry Caves
<b>Contact details</b>	Fulton, R. Minemakers Australia Pty Ltd PO Box 1704 West Perth WA 6874 Fax: (08) 9264 7099 Ph: (08) 9264 7000
<b>Email for technical details</b>	<a href="mailto:russellf@minemakers.com.au">russellf@minemakers.com.au</a>
<b>Email for expenditure</b>	<a href="mailto:russellf@minemakers.com.au">russellf@minemakers.com.au</a>

---

## **ABSTRACT**

ML 27244 forms part of the Wonarah Phosphate Project (along with EL 9979, EL 26584, EL 26585, EL 26586, EL 24607, EL 26185, EL 28233, EL 26451 and EL 26452), and is located approximately 240km east-southeast of Tennant Creek. Minemakers Australia Pty Ltd is seeking to develop a large sedimentary phosphate deposit within the Georgina Basin. The model for phosphate deposition requires upwelling, cold phosphate-saturated water depositing phosphate into a restricted environment on the continental shelf where the postulated required narrow pH range is locally present. Post-depositional reworking and replacement of carbonate facies by phosphatic mineralisation is probably an important factor in upgrading phosphorite grades to economic levels. The project area has two principal areas of exploration focus; Main Zone and Arruwurra. The geology of the Main Zone comprises basement granite of Palaeoproterozoic age, unconformably overlain by basalt of the Helen Springs Volcanics. The volcanics are unconformably overlain by dolomitic rocks of the Thornton Limestone equivalent in part. The overlying phosphate-bearing Upper Gum Ridge Formation is divided locally into five main units; the Transitional Phosphorite, the Transition Sediments, the Chert Breccia Phosphorite, the Mudstone Phosphorite (main phosphate bearing unit) and the Convolute Mudstone. The Wonarah Formation overlies the Upper Gum Ridge Formation and consists of mudstone, siltstone and sandstone. The geology of Arruwurra is essentially similar with some minor differences. A diamond drilling program of 15 holes for 505.7m was conducted to recover core for metallurgical testing as part of a new feasibility study into beneficiation of phosphate rock. Test work is ongoing under the supervision of Kwan Wong using metallurgical test work facilities at the University of South Australia. Test work planning and control is being provided by KEMworks, Florida, USA. A report on the test work will be submitted when it is completed. Pit shell optimisation work was commenced by AMC Consultants. An updated mineral resource estimation for the project was completed and a Measured Resource was defined for the first time. The total resource for both Main Zone and Arruwurra now totals 842 Mt at 18%  $P_2O_5$  (10%  $P_2O_5$  % cut-off) including a Measured Resource of 78.3 Mt at 20.8%  $P_2O_5$ . The resource lies mostly within ML 27244 but extends onto adjacent Minemakers' tenements.

## CONTENTS

Figure 1	Location of Wonarah Project.....	3
1.	INTRODUCTION .....	4
1.1	Location, accessibility, climate and topography.....	4
1.2	Tenure .....	5
2.	REGIONAL AND LOCAL GEOLOGY.....	6
2.1	Deposit style and model .....	6
2.3	Project Geology .....	8
2.3.1	Main Zone .....	8
2.3.2	Arruwurra.....	11
3.	REVIEW OF PREVIOUS WORK.....	11
3.1	Prior ownership .....	11
3.2	Historical exploration .....	12
4.	WORK COMPLETED DURING THE REPORTING PERIOD .....	15
4.1	Feasibility/Metallurgical .....	15
4.1.1	Diamond Drilling.....	15
4.1.2	Mine planning .....	16
4.2	Geochemical .....	18
4.2.1	Drilling.....	18
4.3	Mineral Resource Estimation Update.....	18
5.0	ENVIRONMENT .....	19
5.1	Environmental disturbance .....	19
6.0	CONCLUSIONS AND RECOMMENDATIONS .....	20
6.1	Feasibility/Metallurgical .....	20
6.2	Resource Estimate .....	20
6.3	Environmental rehabilitation .....	20
7.	REFERENCES.....	22
APPENDIX 1 – Technical Report Mineral Resource Estimation for the Wonarah Phosphate Project Northern Territory, Australia .....		23

## FIGURES

Figure 1	Location of Wonarah Project
Figure 2	Tenement plan
Figure 3	Regional geological setting
Figure 4	Regional stratigraphic column
Figure 5	Schematic regional geological setting
Figure 6	Exploration Index Plan and drill hole status

## 1. INTRODUCTION

### 1.1 Location, accessibility, climate and topography

ML 27244 is located 240km east-southeast of Tennant Creek and the nearest town is Camooweal in western Queensland, approximately 180km to the east (Figure 1). The tenement is on the 1:250,000 Alroy, Frew River, Ranken and Avon Downs and the 1:100,000 Wonarah, Joildung, Ranken and Barry Caves map sheets.

Access to the project is via the Barkly Highway, the main paved freight link between Queensland and the Northern Territory, which runs along the northern boundary of ML 27244. Access within the tenement is via a network of dozed tracks suitable for 4WD only.

The topography relief is very gentle and the area is semi-desert with generally sparse tree and shrub cover.

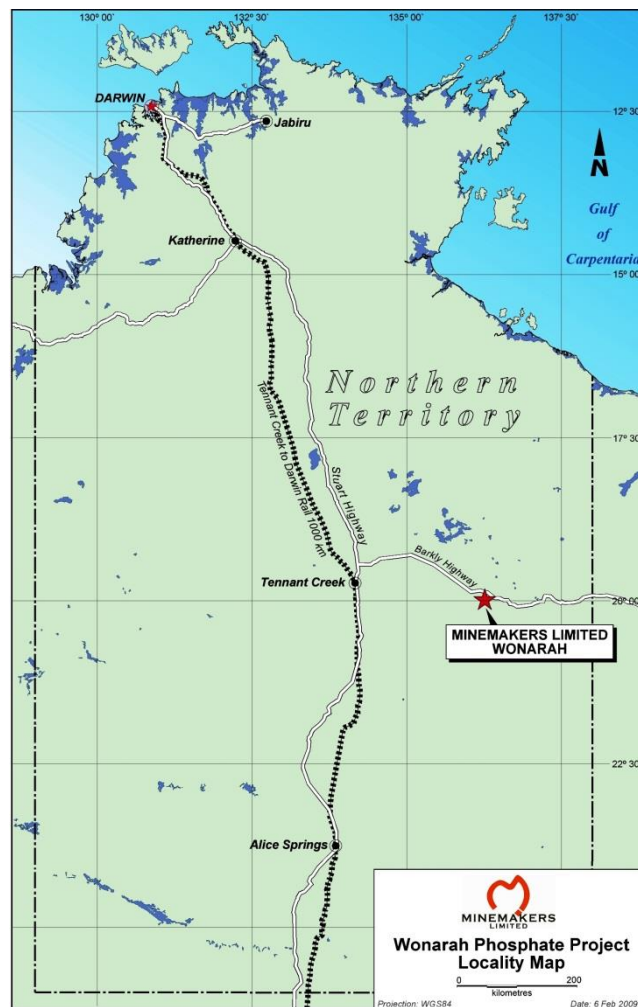


Figure 1. Location of Wonarah Project

## 1.2 Tenure

ML 27244 covers 10,800 ha and was applied for on 23 March 2009 and granted on 18 February 2010 to Minemakers Australia Pty Ltd (MAPL) for a period of 20 years, expiring on 17 February 2035. The tenement is located on NT Freehold Land (NT Portions 03747-03756) owned by the Arruwurra Aboriginal Corporation.

MAPL has obtained sacred site clearances through the Central Land Council: Sacred Site Clearance Certificate C2008-008, C2008-087, C2009-003 and C2010-032. The tenement is shown in Figure 2.

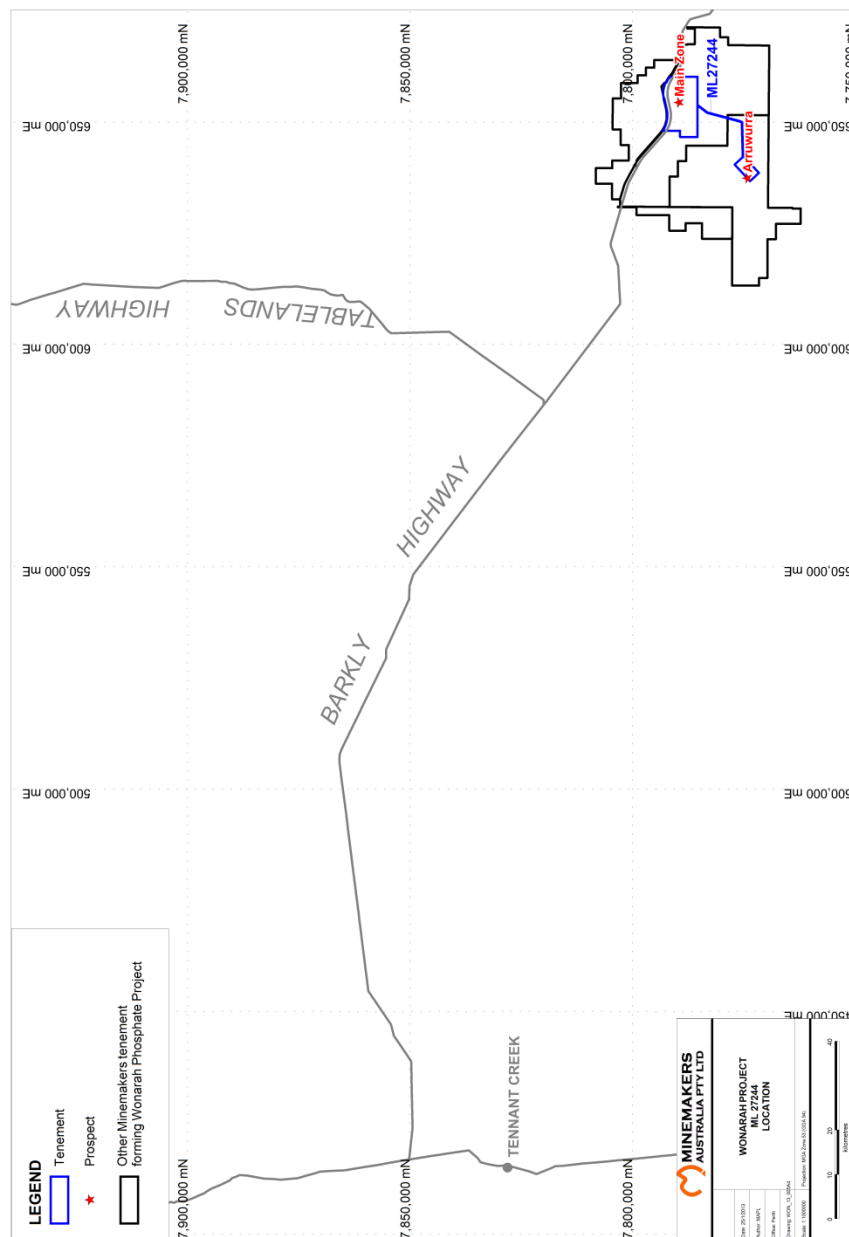


Figure 2. Tenement plan

## **2. REGIONAL AND LOCAL GEOLOGY**

### **2.1 Deposit style and model**

MAPL is seeking to develop a large sedimentary phosphate deposit within the Georgina Basin. The Georgina Basin is an extensive late Proterozoic to early Palaeozoic basin that extends from northwestern Queensland through much of the eastern Northern Territory area and which hosts several large sedimentary phosphate deposits. A map representing the regional geological setting is presented in Figure 3.

Sedimentary phosphate deposits are restricted in their occurrence globally. The model for phosphate deposition requires upwelling, cold phosphate-saturated water depositing phosphate onto the continental shelf where the required narrow pH range is locally present. Co-deposition with carbonate occurs at slightly higher pH values. Carbonate deposition becomes dominant at higher pH. Post-depositional reworking and replacement of carbonate facies by phosphatic mineralisation is probably an important factor in upgrading phosphorite grades to economic levels.

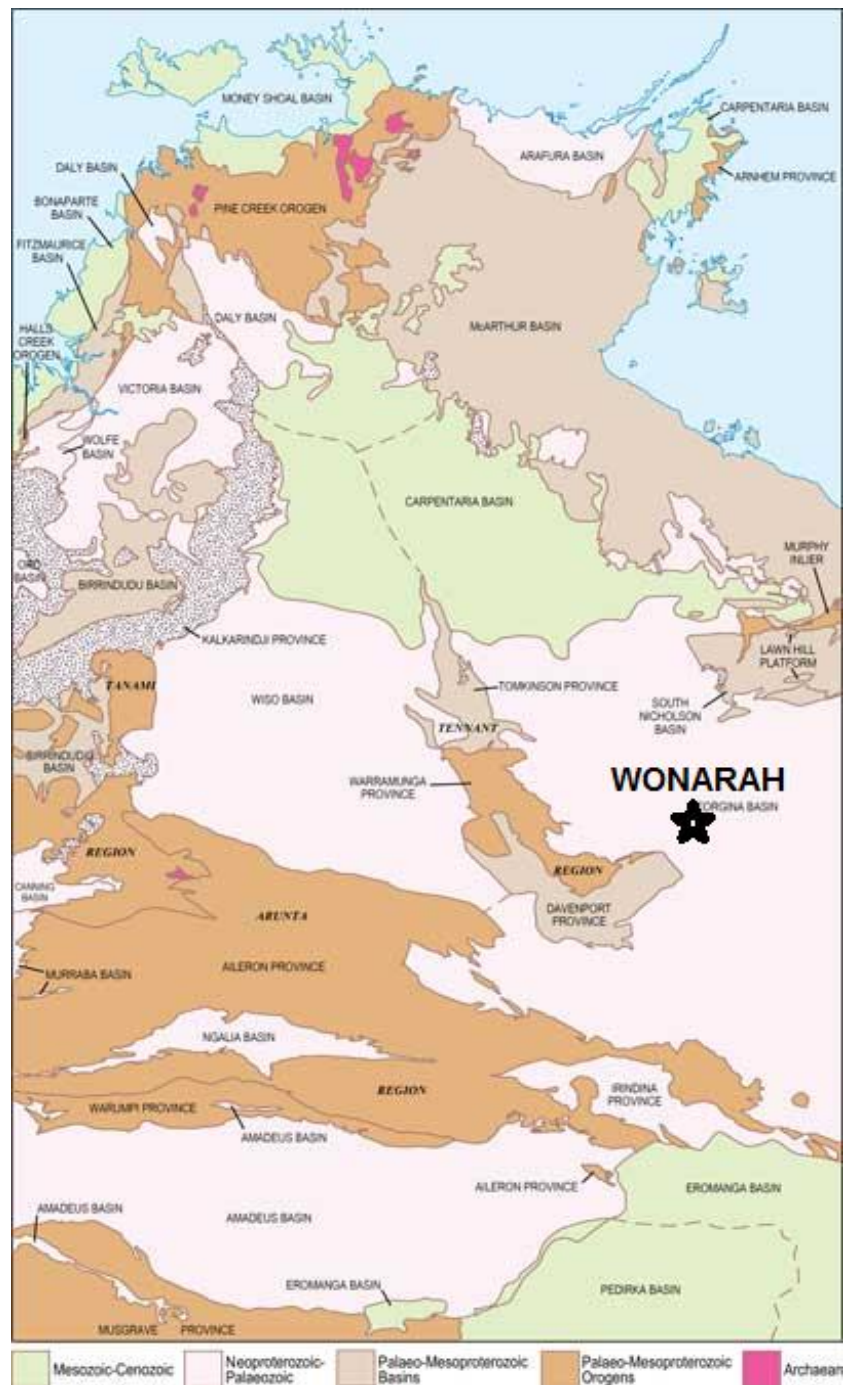


Figure 3. Regional geological setting



---

## **2.2 Regional geology**

The Wonarah phosphate project is situated in the central western Georgina Basin, a large late Proterozoic to early Palaeozoic basin that extends from northwestern Queensland through much of the eastern Northern Territory.

Basement rocks in this part of the Georgina Basin are comprised of granites of unknown age. They are possibly correlates of the Palaeo-proterozoic rocks of the Tennant Creek region. Mesoproterozoic sediments and volcanics are overlain by the Early Cambrian Helen Springs Volcanics (formerly Peaker Piker Volcanics). A northeast-southwest trending basement high runs through the Wonarah project area.

Overlying Middle Cambrian sediments are divided into two basin-wide sequences. Sequence One deposited clastics, carbonates, organic shales and minor phosphorites during gradual transgression which was abruptly terminated by rapid regression. In the Wonarah region, basement highs are flanked by onlapping dolomitic rocks equivalent to the Thornton Limestone. An erosional unconformity is represented by the development of a karst surface.

Sequence Two deposited shallow clastics, carbonates, grainstones, peritidal phosphorites and phosphatic limestones in a transgressive tract system. At Wonarah dolostone, mudstone and phosphorite of the lower Middle Cambrian Upper Gum Ridge Formation overlie Sequence One rocks and basement highs. This formation contains major phosphorite mineralisation and is equivalent to the Beetle Creek Formation on the eastern Margin of the basin which hosts Phosphate Hill and Lady Annie-D-Tree phosphate deposits. The overlying Wonarah Beds are Middle Cambrian mudstone, siltstone and dolostones. Silcrete, ferricrete and calcrete regolith are extensively developed and large areas are covered by stabilised aeolian sand.

## **2.3 Project Geology**

### **2.3.1 Main Zone**

Basement in the Main Zone area is alkali feldspar granite of Palaeo-proterozoic age. Zircons were obtained from the granite and a 207 Pb/206 Pb age of 1838±12 Ma was estimated using LA-ICPMS at the University of Tasmania. Gravity and magnetics indicate that non-granitoid basement is also likely to be present within the licence area. The granite is unconformably overlain by the Helen Springs Volcanics. The top of the basalt is extremely weathered and a ferruginous and manganiferous duricrust is developed locally. Where less weathered, the basalt is vesicular, amygdaloidal and irregularly porphyritic. Dolomitic rocks of the Thornton Limestone equivalent are present above the basalt at the southeastern extremity of the Main Zone. To the east and the south the carbonate rocks are developed extensively.

The overlying phosphate-bearing Upper Gum Ridge Formation is divided into five main units: a basal, indurated high grade phosphorite; muddy to sandy, clay-rich transitional sediments; chert breccia phosphorites; a mudstone phosphorite; and a convolute mudstone.

The basal Transitional Phosphorite is a laterally discontinuous high grade indurated phosphorite up to 3m thick developed throughout the eastern and southern part of the Main Zone.



The Transition Sediments (TUN) are laterally continuous, 4-6m thick and comprised of clay-rich mudstone and siltstone with minor phosphorite, dolomite, sandstone and basal epiclastic.

The Chert Breccia Phosphorite forms a distinctive, laterally continuous horizon, 1-10m thick, and comprised of yellow, grey or pink, variably friable or indurated, low to high grade phosphorite with abundant dark grey chert. Chert averages 50-60%.

The Mudstone Phosphorite is the main phosphate-bearing unit at Wonarah and is comprised of 1-10m of yellow and pink mudstone phosphorite with trace to minor dark grey chert. The mineralogy is dominated by (carbonate)-fluorapatite –  $\text{Ca}_5(\text{PO}_4, \text{CO}_3)_3\text{F}$ . The MPH is variably friable or indurated with the indurated phosphorite typically being high to very high grade (30-40%  $\text{P}_2\text{O}_5$ ).

The Convolute Mudstone is a 1-10m thick unit of white, light grey and yellow clay-rich variably convolute mudstone with minor siltstone and fine sandstone interbeds. It generally contains minor (<10%)  $\text{P}_2\text{O}_5$ .

The Wonarah Beds overlie the Convolute Mudstone and are comprised of mudstone and siltstone with minor chert, the Hangingwall Mudstone. The Wonarah Beds thicken towards the east and south away from the basement high that defines the western fringe of the Main Zone. Dolomitic units, the Hangingwall Dolostone, are present east and south of the Main Zone.

Regolith is extensively developed throughout the Main Zone with silcrete and ferricrete present in most holes. Low silcrete ridges are prominent features. Colluvial and alluvial deposits are common and extensive stabilised aeolian deposits cover much of the regolith.

The phosphatic units thin and peter out towards the basement high which trends in a northeast-southwest direction towards Arruwurra. To the east and south the phosphatic units, although still present with grade and thickness, are too deep to be of economic interest at this time.

A stratigraphic column and schematic section are presented in Figure 4 and Figure 5, respectively.

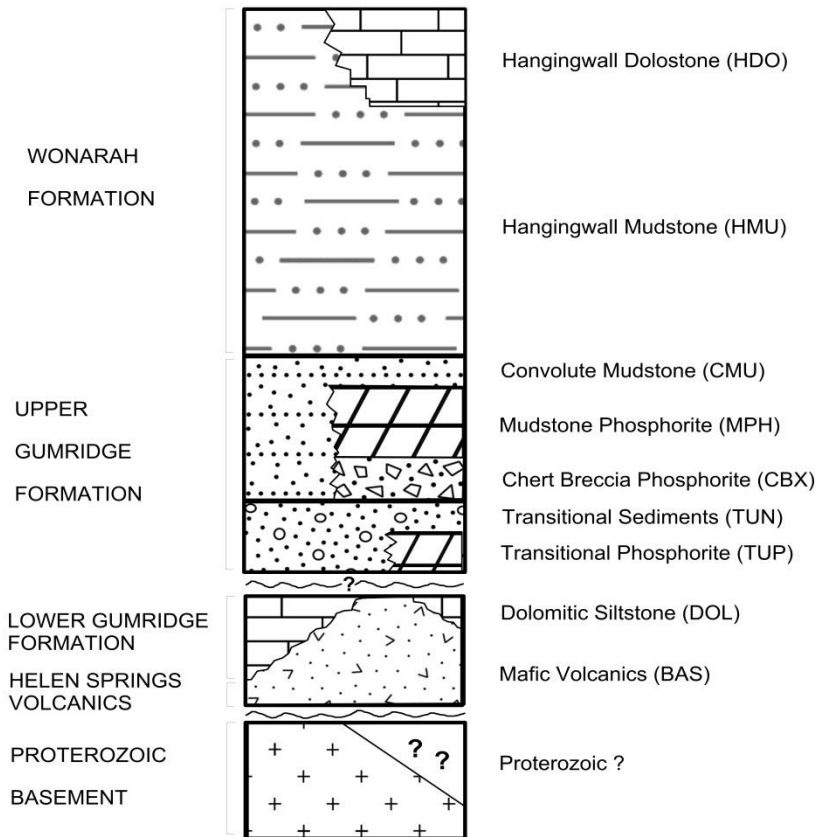


Figure 4. Regional stratigraphic column

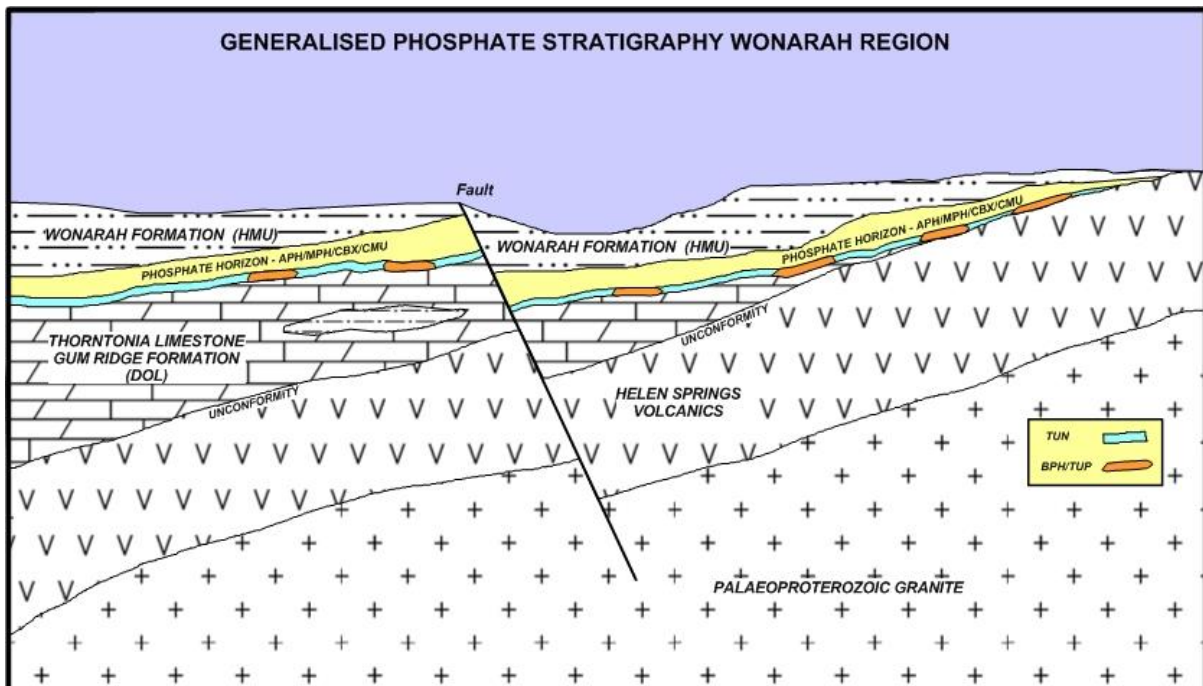


Figure 5. Schematic regional geology section.

### **2.3.2 Arruwurra**

At Arruwurra, the economic phosphate mineralisation occupies a broad northeast-southwest trending shelf sloping gently to the southwest. The shelf drops away sharply at the western end and along the southeastern edge. Mineralisation outcrops in the northeast before petering out against the basement high to the north.

Basement at Arruwurra is similar to the Main Zone and comprised of alkali feldspar granite of possible Palaeo-proterozoic age. This is overlain by the Helen Springs Volcanics which are similar in character to Main Zone. Thornton Limestone equivalent dolomites and dolostones overlay the basalt along the southeastern and southern margin of the deposit. An abrupt change in lithology and depth to basalt basement indicates a probable fault which has thrown the deposit side upwards. A karst surface is present on the dolomite.

The Upper Gum Ridge Formation at Arruwurra is somewhat attenuated in comparison to the Main Zone. The stratigraphic equivalent of the high grade Transitional Phosphorite is called the Basal Phosphorite at Arruwurra and is the main unit of economic importance. It is a strongly indurated, very high grade brown phosphorite mudstone which averaged approximately 2m in thickness and is developed throughout the north-eastern part of Arruwurra. The overlying Transitional Sediments are thinner than in the Main Zone and are comprised of 1-3m of mudstone, siltstone and phosphorite. The Chert Breccia Phosphorite is absent at Arruwurra and the overlying Arruwurra Phosphorite (APH) is the stratigraphic equivalent of the Mudstone Phosphorite. The Arruwurra Phosphorite is grey to yellow and is more chert-rich than the Mudstone Phosphorite at the Main Zone. The unit varies in thickness from 1 to 6m and is thickest along a north-east trending axis through the centre of the deposit. The Arruwurra Phosphorite is overlain by and, near surface, interdigitates with a limestone carbonate unit in the northeastern part of the deposit area. Outcropping high grade phosphorites occur in this area.

The Convolute Mudstone is not logged at Arruwurra. The Hangingwall Mudstone unit is similar to the Main Zone except in the far east of Arruwurra where dolomitic and calcareous units, the Hangingwall Dolomite, are present.

Stabilised aeolian sand covers much of the area and is underlain by ferricrete, silcrete, and, above the carbonate unit in the northeast, calcrete and black soil.

## **3. REVIEW OF PREVIOUS WORK**

### **3.1 Prior ownership**

IMC Development Corporation was granted PL 1802 over the Wonarah region on 18 July 1967 covering a total area of 3309 square miles (8570.31km<sup>2</sup>) (CR19680030). The tenure converted to PA 2161 Wonarah (CR19690022) on renewal on 12 December 1968 due to conditions governing the expiry and renewal of prospecting Licenses in NT. The area was relinquished and declared Ministerial Reserve No 819 by the Northern Territory Government.

EL1084 was granted to ICI Australia Ltd and Australian Fertilizers Ltd on 8 May 1976 for an area of 410 square miles (1061.9km<sup>2</sup>) north and adjacent to the Barkly Highway. The adjacent EL1083, located south of the Barkly Highway, was granted in February 1978 for a total area of 848.5km<sup>2</sup> (CR19780059).

The area to the south of the Ministerial Reserve 819 was taken up by CRA Exploration Pty Ltd (CRAE) and EL3571 was granted on 25 May 1983. The project was abandoned in April 1985.

In September 1997 Rare Earths and Minerals Pty Ltd and Pilbara Chemical Corporation NL applied for four exploration Licenses, covering the Wonarah phosphate deposit and adjacent areas including the former CRAE tenure.

In January 1998 AKD entered into an exclusive option with REM/PCC to acquire the project and subsequently EL 9976 was applied for by AKD Ltd (Australian Kimberley Diamonds N/L, changed to INDO Mines Ltd in 1996) which was granted on 6 February 1998. In March 1999 Rio Tinto Exploration Pty Limited (RTE) entered into a farm-in and joint venture agreement for EL 9976 with Indo Mines (AKD N/L). RTE was the manager of this tenement. EL's 22167 and 22168 were applied for by RTE on 31 August 1999 and granted on 4 August 2000 (CR2001-0280). RTE withdrew from the joint venture in November 2002 due to a determination that the project was NPV negative.

The underlying land tenure is Arruwurra Aboriginal Corporation NT freehold. Tenure information was extracted from the Consultant Geologists' report within the Minemakers Prospectus where reports are not cited.

### 3.2 Historical exploration

#### Pre-Minemakers

During the period of 1967 to 1971 IMC Development Corporation drilled 139 vertical rotary-percussion holes within PA2161, accompanied by mapping of photo patterns and soil types, radiometric traverses, analysis of B.M.R. gravity data and radiometric logging of open water bore holes. The drill pattern was spaced at 1 hole per 5.5km<sup>2</sup> with no two holes less than 1.2km apart (CR2000071). IMC described a common phosphorite association within silt-chert, with the main chert concentration located above the phosphorite, and an extensive but non-DSO Phosphorite was defined using the widely spaced drilling pattern. The phosphorite was located at depths of 17 m to 45m and reached a maximum thickness of 18m at the eastern end of the deposit.

Beneficiation studies (CR19690022) were undertaken on 6 samples taken from samples of clayey-siltstone-chert. The study produced a high-grade beneficiated product with an overall BPL recovery of 45-48%. Flotation concentrate of the samples yielded 77.8% BPL, 7.8% Insol, 2.8% total I & A and a CaO/P<sub>2</sub>O<sub>5</sub> ratio of 1.32.

Following completion of the 139 open hole rotary percussion series, (total of 18,733ft or 5709.8m) calculations of the phosphorite were reported in CR19700038 as 669 million short tons (606.8Mt) averaging 15.73% P<sub>2</sub>O<sub>5</sub>, calculated at a cut off average at 10% P<sub>2</sub>O<sub>5</sub>. A total of 532 million short tons (482.5Mt), using a cut-off of 14% P<sub>2</sub>O<sub>5</sub> averaging 16.74% P<sub>2</sub>O<sub>5</sub> and 307 million short tons (278.4Mt) averaging 18.98% P<sub>2</sub>O<sub>5</sub> indicated using a cut-off average of 18% P<sub>2</sub>O<sub>5</sub>. Restrictions applied included limitation of phosphorite reserves to 2000ft (6096m) beyond a drill hole on the margins of the deposit.

IMC's second calculation of reserves was made extending the limit of phosphorite to 4000ft (1219m) beyond a hole. Calculations were reported as : at 10%, 14% and at 18%  $P_2O_5$  cut-off reserves were 970 million short tons (879.8Mt) at 15.71%  $P_2O_5$ , 771 million short tons (699.3Mt) at 16.46%  $P_2O_5$  and 418 million short tons (379.1Mt) at 18.96%  $P_2O_5$  respectively. Calculations were undertaken using the polygon method, with consideration to the widely spaced drilling. Mining-related limiting factors were not accounted for in the calculations.

At that time, conditions did not allow for an economic deposit.

Between 1976 and 1979, ICI and AFL tenure was marked by problematic re-location of IMC drilling and a rotary percussion drilling program (CR19780059) on the eastern side of the mineralisation, of 10 rotary-percussion holes (9 holes for 514m and a 5m hole abandoned). The program intersected phosphorite at depth, accompanied by drilling difficulties that plagued IMC in the same area. Drilling results indicated a thickening of the phosphorite on the eastern edge of the Wonarah volcanic high and confirmed the depths and phosphate grades, and indicated reasonable continuity of the phosphorite bed over an area of some 6 square kilometres at overburden ratios of less than 7/1" (CR197800007). Results from a 1979 metallurgical investigation were not cited.

In 1983-1984 CRAE carried out a low-level aeromagnetic survey, to define the volcanic basement, however internal review of commodity targets and lack of transport infrastructure closed the project in 1985.

In 1992-1993 the area was explored for diamondiferous diatremes based on airborne magnetic and radiometric surveys. A program of loam sampling was undertaken and in 1993 one hole was drilled to test a ground magnetic anomaly, within EL 9976, which intersected a thin phosphatic claystone unit overlying mafic volcanic.

In January 2000, Rio Tinto Technical Services conducted a Prefeasibility Study using available data, which identified a "global resource estimate of 1955 Mt at 14.4%  $P_2O_5$ " (CR20000071), at depths ranging from 30 and 50m, with a maximum assayed grade of 28.6%  $P_2O_5$ .

During 2000-2001, RTE drilled three phases of mainly RC holes (120 holes, 6215.5m), minor PAB (2 holes, 130m) and 12 diamond holes for 296.1m core and 368.1m of pre-collar, with accompanied down-hole gamma ray logging. A gravity survey was undertaken to define basement highs, with limited success. The drilling program focused upon ground with no previous drilling and placed a series of closely spaced holes within the well mineralised region in the southern area of the mineralisation identified by IMC, enabling them to define an Inferred Resource.

A 23 square kilometre resource, that mainly excludes the area drilled by IMC, was delineated within mudstone phosphorite, but did not include the underlying lower grade chert breccia phosphorite, which runs poorer lateral continuity. The inferred mineral resource was reported as 115Mt at 22%  $P_2O_5$  at a cut-off grade of 15%.

Following additional infill drilling, a recalculation and delineation of an inferred resource in December 2001 was reported as 72Mt at 23%  $P_2O_5$ , at a cut-off of 15%. The drill density and pattern was noted as uneven with some holes up to 1800m apart and the author of the resource report advised caution if this category was to be considered in economic studies.



Rio Tinto carried out beneficiation tests to determine the potential of upgrading the Wonarah ore, based upon tests limited to washing and screening. The deleterious elements were reduced but the process failed to give a major increase in grade.

A combination of reduced estimate size and failure to upgrade the mineralisation economically lowered the projects potential and after RTE initiated a reverse economic study, indicating that the project was then NPV negative, withdrew from the joint venture in 2002.

Exploration also included field work on the outcropping phosphorite beds at Arruwurra, where rock chip sampling indicated that the grade was high but of unknown extent. Joint venture exploration activity also included interpretation of Landsat 5 Thematic Mapping of regolith types, petrological study of core samples and the Arruwurra outcrop and soil sampling.

Historical exploration information was extracted from the Consultant Geologists' report within the Minemakers Prospectus where reports are not cited.

### Minemakers

Minemakers commenced field work at Wonarah in February 2008. The majority of drilling carried out on ML27244 was undertaken before the granting of the tenement and is summarise in previous annual reports.

During the year ended January 2009 the following work was carried out:

- 222 reverse circulation percussion holes were completed for 10,500m
- 41 PQ, HQ and NQ sized diamond cored holes were competed for 1,990m
- 4,973 split RC samples were submitted for XRF analysis of major oxide elements
- 109 crushed core samples were submitted for XRF analysis of major oxide elements
- The majority of metres drilled were tested for magnetic susceptibility and gamma radiation by hand-held instruments
- Metallurgical test work was carried out at Optimet Laboratories in Adelaide to determine optimal beneficiation pathways for phosphorite ore
- An airborne EM survey was carried out by Fugro Airborne Surveys Corporation Ontario, with the purpose of providing information that could be used to map the geology and structure of the surveyed area as part of program to delineate potential ground water resources
- A scoping study was commenced and then terminated in December prior to commencement of a full feasibility study

During the year ended January 2010 the following work was carried out:

- 1,076 reverse circulation percussion holes were completed for 52,491m
- 58 PQ and HQ-sized diamond cored holes were competed for 1,326m
- 19,712 split RC samples were submitted for XRF analysis of major oxide elements
- 599 crushed core samples were submitted for XRF analysis of major oxide elements

- The majority of metres drilled were tested for magnetic susceptibility and gamma radiation by hand-held instruments
- A full feasibility study was conducted into mining “direct shipping ore” DSO from the Arruwurra deposit

During the year ended January 2011 the following work was carried out:

- Completion of a full feasibility study into DSO mining at the Arruwurra deposit
- Conversion of the part of SEL 26452 containing the majority of the JORC-compliant resources to ML status
- 100 reverse circulation percussion holes were completed for 4,347m
- 1,462 samples split RC samples were submitted for XRF analysis of major oxide elements
- All RC samples were tested for gamma radiation and a number were tested for magnetic susceptibility
- 20 samples from the mineralised zones (drilled in previous years) were submitted for REE content by ICP-MS
- 92 soil samples were collected for analysis using a proprietary Ionic leach method
- A ground magnetic survey to better define some magnetic anomalies

During the year ended January 2012 the following work was carried out:

- An infill program comprising 6 RC holes for 339m within the central part of Main Zone at 500m spacing for a JORC-compliant Inferred Resource
- Mineral Resource Estimation update at 10% cut-off:  
252Mt @18.2% P<sub>2</sub>O<sub>5</sub> Indicated and 395Mt @ 18% P<sub>2</sub>O<sub>5</sub> Inferred
- 85 split RC samples were submitted for XRF analysis of major oxide elements
- Portable XRF yttrium sampling of selected intervals
- KEMworks commissioned to review metallurgical data and test programs conducted at Wonarah, a review of preliminary engineering data completed by Lycopodium and a critique of the mineralogical report by AMMTEC
- KEMWorks commissioned to complete an Enabling Feasibility Study examining two process routes and one plant location and the associated logistics
- Rehabilitation Procedure Manual completed by Coffey Environments Australia
- Coffey Environments Australia commissioned to provide an Exploration Activities Site Audit to satisfy requirements specified in the Exploration Operations Management Plan (EOMP) and to assess the effectiveness of the environmental management of the project
- Environmental disturbance comprised 7 RC holes drilled on pre-existing access tracks and drill pads. The 7 holes were cut off below ground level, capped and buried at the end of the drill season. During the course of the project, 1232 RC holes and 99 diamond holes have been drilled on ML 27244 to date

## **4. WORK COMPLETED DURING THE REPORTING PERIOD**

### **4.1 Feasibility/Metallurgical**

#### **4.1.1 Diamond Drilling**



A diamond drilling program designed to recover core for beneficiation test work commenced in late April.

The program comprised 15 holes for 505.7m with depth ranges from 15.3-57.2m. The holes were drilled adjacent to previously drilled RC and diamond holes. Location of holes is shown in Figure 6.

The drilling was carried out by AMWD from Bendigo, Victoria using a track-mounted Atlas Copco CS1000 diamond drill rig. Holes were pre-collared with a blade where possible and cored at HQ3 diameter.

*Table 1. Summary drilling table*

Hole Type	Hole number range	No. of holes	Total metres
Diamond	WNDD098-112	15	505.7
<b>TOTAL</b>		<b>15</b>	<b>505.7</b>

#### **4.1.2 Mine planning**

AMC Consultants in West Perth were engaged to commence work on pit optimisation for a lower grade product.

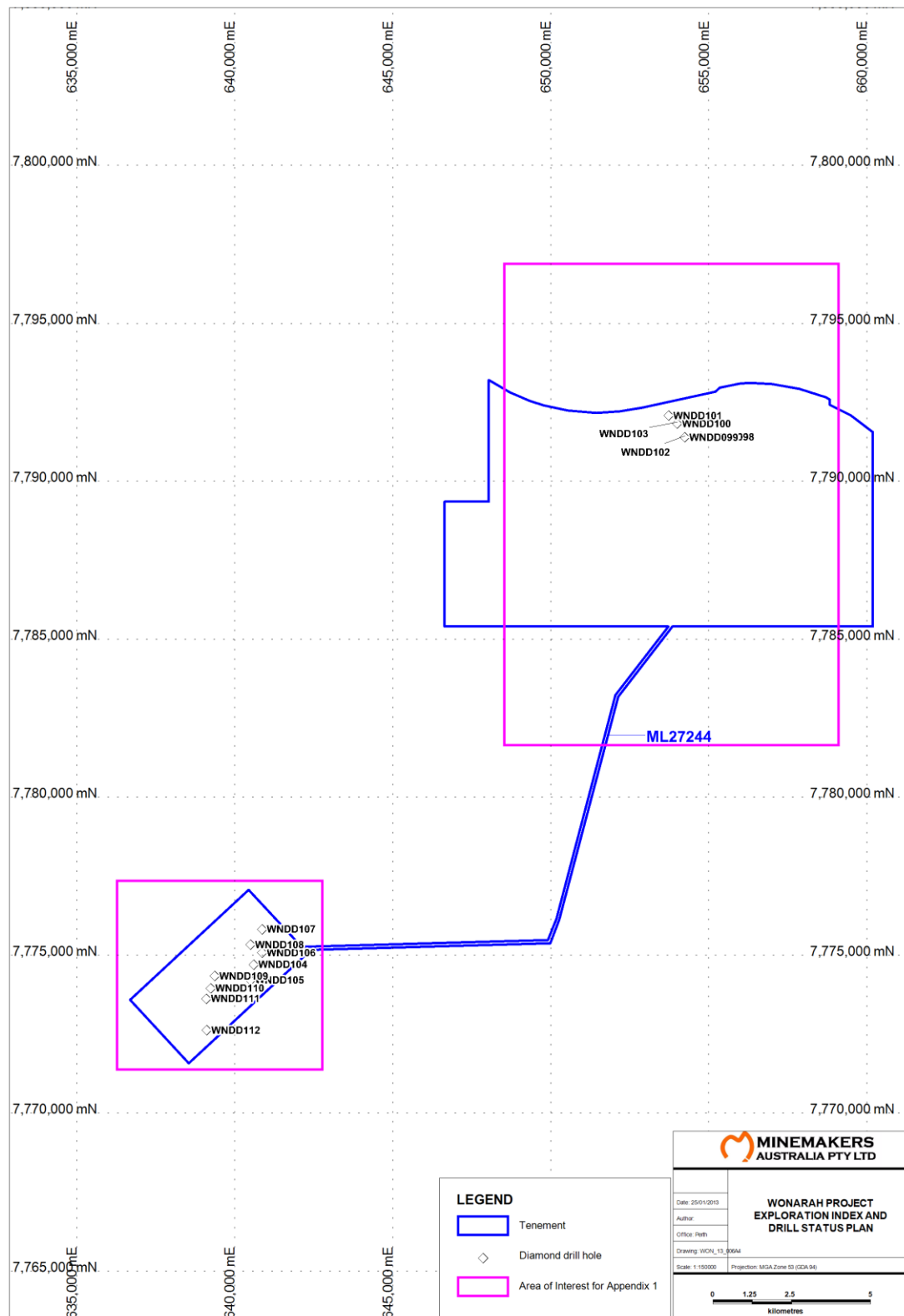


Figure 6. Exploration Index Plan and drill hole status

## 4.2 Geochemical

### 4.2.1 Drilling

All core was sent to Adelaide for metallurgical test work. Core was analysed and composited. A report on the test work will be submitted when it becomes available.

## 4.3 Mineral Resource Estimation Update

MAPL engaged the services of MPR Geological Consultants Pty Ltd (MPR), Perth to complete an updated Mineral Resource estimation for the Wonarah project based on the requirement to feed a beneficiation plant. The original Mineral Resource estimate for Wonarah and Arruwurra study was completed in 2009 and the updated in 2011.

This update includes an estimation of a Measured Resource for the first time.

*Table 4. Wonarah Mineral Estimate at 10 % P<sub>2</sub>O<sub>5</sub> cut-off*

	<b>Measured</b>		<b>Indicated</b>		<b>Measured + Indicated</b>		<b>Inferred</b>	
	<b>Mt</b>	<b>P<sub>2</sub>O<sub>5</sub> %</b>	<b>Mt</b>	<b>P<sub>2</sub>O<sub>5</sub> %</b>	<b>Mt</b>	<b>P<sub>2</sub>O<sub>5</sub> %</b>	<b>Mt</b>	<b>P<sub>2</sub>O<sub>5</sub> %</b>
<b>Arruwurra</b>	25.7	18.7	27.7	17.8	53.4	18.2	82	16
<b>Main Zone</b>	52.6	21.8	194	17.4	247	18.3	460	18
<b>Total</b>	<b>78.3</b>	<b>20.8</b>	<b>222</b>	<b>17.5</b>	<b>300</b>	<b>18.3</b>	<b>542</b>	<b>18</b>

MPR used Ordinary Kriging of one metre drill hole composites within mineralised domains using Vulcan, Gemcom and GS3 software to complete the estimation. Bulk densities of 1.7 to 2.0t/bcm were derived from immersion measurements of MAPL's diamond core.

The full report is provided as Appendix 1.

## 5.0 ENVIRONMENT

### 5.1 Environmental disturbance

A total of 15 diamond holes were drilled during the year on pre-existing access tracks and drill pads. The 15 holes were cut off below ground level, capped and buried immediately on completion. 15 sumps were excavated for the diamond drilling and filled in immediately after completion of each drill hole. During the course of the project, 1232 RC holes and 114 diamond holes have been drilled on ML 27244. The status of rehabilitation is as follows:

*Table 4. Rehabilitation status RC drilling*

Rehabilitation Record to End of 2012 – RC	Total	% Complete	Number Remaining
Total RC holes drilled	1232		
Total Drill Pads	1225		
Holes permanently capped and buried to 0.3m	1232	100.0	0
Holes with Plastics removed from site	1225	100.0	0
Holes with RC material disposed	1232	100.00	0

*Table 5. Rehabilitation status diamond drilling*

Rehabilitation Record to End of 2012 – Diamond	Total	% Complete	Number Remaining
Total Diamond holes drilled	114		
Total Diamond only Pads	29		
Total sumps excavated	78		
Holes permanently capped and buried to 0.3m	114	100.0	0
Sumps filled in	78	100.0	0

The total kilometres of tracks on ML27244 are 301.6 (90.5 ha). A significant amount of the tracks are now impassable due to natural vegetation regrowth. 249.5 kilometres of track (74.9 ha) are closed off and under rehabilitation.

## **6.0 CONCLUSIONS AND RECOMMENDATIONS**

### **6.1 Feasibility/Metallurgical**

The drilling program carried out during 2012 was successful in recovering core for metallurgical test work. The test work is part of a new feasibility study towards producing a beneficiated rock feed into an IHP superphosphoric acid plant on site at Wonarah. Test work is ongoing under the supervision of Kwan Wong using metallurgical test work facilities at the University of South Australia. Test work planning and control is being provided by KEMworks, Florida, USA. A report on the test work will be submitted when it is completed.

The feasibility study work will increase during 2012 and the budget for the year is \$15M. This will include further metallurgical studies, mine planning, environmental studies, water search, plant design and engineering.

### **6.2 Resource Estimate**

New resource estimations for the Main Zone were made by Jon Abbott of Hellman and Schofield and the JORC compliant resource is now 842Mt at 18%  $P_2O_5$  at 10%  $P_2O_5$  cut-off. A maiden Measured Resource estimate of 78.3Mt @ 20.8%  $P_2O_5$  was made.

### **6.3 Environmental rehabilitation**

During the year 574 drill sites were rehabilitated. RC material was buried on site using a 1.7t excavator operated by TGS Indigenous Mining Services. The small machine was ideal for accessing drill sites on overgrown tracks with minimal disturbance to the newly establishing regrowth.



*Typical 2009 drill site before rehabilitation*





*Site during rehabilitation*



*Site after burial of RC material*

## **7. REFERENCES**

Cotton, B.J. 2000. EL9976 Wonarah. Annual Report for the Year ending 5<sup>th</sup> February 2000. Alroy SE5315, Ranken SE5316, Frew River SE5303 Northern Territory. Report No. 24505. Rio Tinto Exploration Pty Limited.

Fulton, R.L., Drummond, A., Hepburn-Brown, D. and Hitchcox, A. 2009. Combined Annual Report on EL9979, SEL26451, SEL26452, EL26583, EL26584, EL26585, EL26586, EL26589 and EL26588. Wonarah Phosphate Project. Annual Report to 8 January 2009. Minemakers Australia.

Fulton, R.L., Pellatt, A. and Varley, R. 2010. Combined Annual Report on EL9979, SEL26451, SEL26452, EL26583, EL26584, EL26585, EL26586, EL26589 and EL26588. Wonarah Phosphate Project. Annual Report to 8 January 2010. Minemakers Australia.

Lilley, G.L. and Andrews, S.J. 2001. Combined Annual Report for the Period Ending 2/9/01 EL9976, EL22167, and EL22168 Wonarah Northern Territory. Report No. 2453. Rio Tinto Exploration Pty Limited.

Lilley, G.L. 2002. Partial Relinquishment Report for the period ending 2 July 2002 for EL22167 Wonarah 5 and EL22168 Wonarah 6, Frew River SF53-03, Avon Downs SE53-04, Northern Territory. Report No. 25614. Rio Tinto Exploration Pty Limited.



---

**APPENDIX 1 – Technical Report Mineral Resource Estimation for the Wonarah  
Phosphate Project Northern Territory, Australia**