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DRILLING FLUID SUMMARY

FOR : CENTRAL PETROLEUM

WELL : CBM 93-1

PEDIRKA BASIN

NORTHERN TERRITORY

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Date : September 2008

Operator : Central Petroleum
Well : CM 93-1
Rig : Hunt Rig 2
Spud : 28th August 2008



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1. SUMMARY OF OPERATIONS

CBM 93-1 was spudded at 22:00 hrs on the 28th August, 2008, using Hunt Energy Rig # 2 and reached a total depth of 1265 m, at 06:30 hrs on the 18th September, 2007.

The 16" Conductor was set at 8 m. The Drill Water was relatively fresh and was sourced from a local bore with the following properties :

pH	8.0
Pf / Mf	0.01/0.14
Chlorides	4000 mg/l
Hardness	320 mg/l

HOLE SIZE : 12¼"
MUD TYPE : Gel Spud Mud/KCl
INTERVAL : 0 - 280 m
CASING : 9-5/8" @ 279 m

The premix/slug tank was filled with drill water and 40 bbls of bentonite spud mud was built. The main suction tank was filled with 3% KCl brine. The rest of the settling tanks were filled with water. The rat and mouse holes were drilled using this gel spud mud. 84/84/84 mesh screens were fitted to the two DFE shale shakers.

The well was spudded using the gel spud mud in the premix tank. A short system was employed initially, with mud returning from below the shakers via the trough to the premix tank. Volume was maintained with water and Gel additions. Drilling continued (slowly initially) with the thick gel spud mud. Once clay formations were encountered, KCl brine from the suction tank was bled into the active circulating system. Around 100 m, the full surface system was utilised by incorporating one tank at a time, so as not to cause a sudden drop in viscosity.

Premixes were added continuously to maintain volume, control the viscosity, and maintain the KCl concentration. Caustic Soda was used to maintain pH around 8.5 - 9.5. Sodium Sulphite was used as an oxygen scavenger for corrosion control. The Mud Weight had reached 9.2 ppg at casing point. The desander and desilter was used intermittently to reduce sand content and bring down the concentration of solids in the mud.

Drilling continued to surface casing point of 280 m. A wiper trip was conducted to surface, with 0.5 m fill reported when back on bottom. The hole was circulated

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clean prior to pumping a slug and pulling the pipe out of the hole and the 8" drill collars laid down.

9-5/8" surface casing was then run in to bottom, the hole was circulated clean, and the casing was then cemented at 279 m, with good cement returns to surface. Cement was displaced using water, with cement contaminated mud returns dumped at surface.

HOLE SIZE : 8½"
MUD TYPE : KCI – Pac-R
INTERVAL : 280 m – 705 m
CASING : 7" @ 704.8 m

The settling tanks were dumped, cleaned, and filled with water. KCI was added to achieve a concentration of 2%. The active suction tanks were filled with the spud mud. The mud between the settling and active suction tanks was circulated so as to even out uniformly. The premix tank was filled with water, to be used to drill out cement. The shakers were dressed with 140/140/110 mesh screens.

After the BOP's had been nipped up and pressure tested, an 8½" bit (Stealth S 36 with 3 x 16 nozzles) was made up and run in the hole. The cement, float and shoe were drilled out using water. The hole was displaced to the mud once new formation was drilled. Cement contaminated water from the hole and from the premix tank was dumped. A LOT was conducted with an EMW of 13.0 ppg.

Volume was maintained using premixes of KCI, PAC R & Soda Ash. KCI was maintained at 2 - 3%. Pac R was added for fluid loss control and Soda Ash for reducing the hardness. Sodium Sulphite continued to be added as an oxygen scavenger, Caustic Soda was used to maintain pH around 8.5 - 9.5. After addition of PAC R, the API fluid loss values were brought down to 6 - 7 cc's. The mud weight during this section was maintained between 8.8 ppg & 9.2 ppg. The desander was run intermittently and sand trap dumped to keep the weight in check.

At the casing point of 705 m, the hole was circulated clean, a slug was pumped and the pipe pulled out of hole to casing shoe. The hole was sticky/tight between 491 & 596 m. A second wiper trip was conducted, and the pipe was then pulled out of hole to surface. Barite was used for the 3 heavyweight pills before POOH.

7" casing was then run in to bottom, the hole was circulated clean, and the casing was cemented at 704.8 m, with the water spacer returning to surface. No cement returns were seen on surface. Cement was displaced using water, with mud returns dumped at surface after filling the tanks. Around 90 bbls of mud returns were dumped at surface.

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HOLE SIZE : 6"
MUD TYPE : KCl/Drilled Solids/Pac R
INTERVAL : 705 m – 1265 m (TD)

The possum belly and sand trap was cleaned out. The pill tank was filled with water to drill out cement.

After the BOPs had been nipped up and pressure tested, a 6" core bit was made up and run in hole. The float, cement & shoe were drilled out using water from the pill tank. Once new formation was drilled, the hole was displaced to the previously used KCl - Pac-R mud. The cement contaminated water was dumped on return to surface.

The mud weight for this section of the hole was maintained at 8.8 ppg. Dumping was not needed to maintain the mud weight at that level as few cuttings were being generated.

On request by the geologist and company man, the fluid loss parameters were relaxed due to concerns that the polymer usage might alter the permeability of the coals. Accordingly, less Pac-R was used in premixes until the fluid loss values were between 8 - 10 cc's. KCl continued to be maintained around 2 - 3%. Soda Ash was used initially to bring hardness values down and maintain pH. Caustic was also used to maintain pH. Sodium Sulphite continued to be added directly to the active suction. Biocide was added intermittently to the mud to prevent bacterial degradation of the polymers while mud was static in hole, due to the high number of trips required to manually retrieve the core barrel.

The Mud Engineer was released on September 16th, 2008.

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2. OBSERVATIONS, RECOMMENDATIONS AND WELL ANALYSIS

CBM 93-1 was drilled to a total depth of 1007 m for a mud cost of \$30,801.59 or \$30.59 per metre. The well was drilled by Hunt rig #2, problem free from a mud viewpoint. Make up water, which was sourced from the local bore was relatively fresh.

The rigs solids control equipment worked well. The linear motion shaker worked well, and the de-sander had a discharge of 11.4 ppg to 12.3 ppg. The desilter had a discharge of around 10.8 ppg.

12¹/₄" Surface Hole

This 280 m section was drilled for a mud cost of \$4,302.95 or \$15.37 per metre.

This interval was drilled problem free from a mud viewpoint, and the hole was stable. The hole conditions were good and the mud system was effective and worked well.

8¹/₂" Intermediate Hole

This 425 m section was drilled for a mud cost of \$7,899.70 or \$18.59 per metre.

After drilling out the cement and shoe with water and discarding the contaminants, the existing spud mud, that was diluted back after cleaning out the settling tanks, was used to drill this section.

KCl concentration was maintained between 2 & 3%. PAC R was added to provide filtration control and also improve Yield Point. The mud system was economical and worked well as very few tight spots were reported and hole conditions were generally good.

6" Production Hole

This section was drilled for a mud cost of \$18,598.94 or \$61.59 per metre. The relatively high cost per metre was simply due to the time taken to drill / core this section of hole.

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After drilling out the cement and shoe with water and discarding the contaminants, the existing KCl - PAC R mud was used to drill this section while coring. The fluid loss parameters were relaxed somewhat in response to Operator concerns that excessive amounts of polymer may affect the coal's permeability. This obviously resulted in less use of polymer. The mud system achieved its aim of cleaning the hole and providing good hole conditions.

Mud weight control was simple in this section – it was required to be at 8.8 ppg and once there, there very few cuttings generated were no problem for solids control equipment.

Overall, a change to the basic mud system is not required, simply because it worked very well and achieved its aims of helping drill the hole cheaply, quickly, and efficiently.



3. INTERVAL COSTS

Product	Interval :		12-1/4" Surface Hole			8-1/2" Intermediate Hole			6-1/8" Production Hole			Cementing & Completion			Total Well Consumption		
	0 - 280 m		280 - 705 m			705 - 1007 m			0 - 1007 m (TD)								
	Cost	Unit Size	Used	Cost	%Cost	Used	Cost	%Cost	Used	Cost	%Cost	Used	Cost	%Cost	Used	Cost	%Cost
AMC Biocide G	\$ 185.35	25 kg				21	\$3,412.50	43.2%	9	\$1,668.15	9.0%				9	\$1,668.15	5.1%
AMC Pac R	\$ 162.50	25 kg				4	\$57.00	0.7%	30	\$4,875.00	26.2%				51	\$8,287.50	25.3%
Aus-Gel	\$ 14.25	25 kg	77	\$1,097.25	25.5%										81	\$1,154.25	3.5%
Baryte	\$ 8.45	25 kg				72	\$608.40	7.7%	235	\$1,985.75	10.7%				307	\$2,594.15	7.9%
Caustic Soda	\$ 56.00	25 kg	1	\$56.00	1.3%	1	\$56.00	0.7%	2	\$112.00	0.6%				4	\$224.00	0.7%
Calcium Chloride	\$ 19.55	25 kg										2	\$39.10	2.0%	2	\$39.10	0.1%
Cement	\$ 6.75	20 kg										290	\$1,957.50	98.0%	290	\$1,957.50	6.0%
Kwikseal F	\$ 56.60	40 lb							5	\$283.00	1.5%				5	\$283.00	0.9%
Potassium Chloride (Tech)	\$ 26.75	25 kg	114	\$3,049.50	70.9%	128	\$3,424.00	43.3%	275	\$7,356.25	39.6%				517	\$13,829.75	42.2%
Soda Ash	\$ 21.60	25 kg				5	\$108.00	1.4%	4	\$86.40	0.5%				9	\$194.40	0.6%
Sodium Sulphite	\$ 33.40	25 kg	3	\$100.20	2.3%	7	\$233.80	3.0%	8	\$267.20	1.4%				18	\$601.20	1.8%
Wildcat 410	\$ 168.94	25 lt							1	\$168.94	0.9%				1	\$168.94	0.5%
Xan-Bore	\$ 359.25	25 kg							5	\$1,796.25	9.7%				5	\$1,796.25	5.5%
Totals :				\$4,302.95	100.0%		\$7,899.70	100.0%		\$18,598.94	100.0%		\$1,996.60	100.0%		\$32,798.19	100.0%
Cost per Metre :				\$15.37			\$18.59			\$61.59						\$32.57	



4. MATERIALS RECONCILIATION

Previous Well : Blamore # 1
 Well : CBM 93-1
 Transferred to : Simpson # 1

PRODUCT	UNIT	TOTAL RECEIVED	TOTAL USED	TRANSFER BALANCE
AMC Biocide G	25 kg	18	9	9
AMC Defoamer	25 lt	12		12
AMC Pac Reg	25 kg	94	51	43
Aus-Gel	25 kg	249	81	168
Baryte	25 kg	790	307	483
Calcium Chloride	25 kg	12	2	
Caustic Soda	25 kg	39	4	35
Cement	20 kg	290	290	
Kwikseal F	18.7 kg	64	5	59
Lime	20 kg	10		10
PHPA	25 kg	99		99
Potassium Chloride (Tech)	25 kg	966	517	449
QuikSeal C	18.7 kg	50		50
QuikSeal M	18.7 kg	50		50
Rod-Free	25 kg	4		4
SAPP	25 kg	19		19
Soda Ash	25 kg	48	9	39
Sodium Sulphite	25 kg	70	18	52
Wildcat 410	25 lt	5	1	4
Xanthan Gum	25 kg	60	5	55
Xtra-Sweep	25 kg	8		8



5. FLUID PROPERTIES SUMMARY

Date	Mud Type	Temp	Depth	Weight	Vis	PV	YP	Gels		Filtrate		Solids				pH	Pf	Mf	Cl-	Ca++	SO3=	K+	KCl
								10 sec	10 min	API	Cake	Solids	Water	Sand	MBT								
28-Aug-08	Gel Spud Mud	22	21	8.90	52	19	17	15	17		2	3.8	96.2			8.5	0.05	0.15	3,900	120			
29-Aug-08	Gel Spud/ KCl Mud	32	280	9.15	45	8	39	10	10		2	5.2	94.8	1.3	20.0	8.5	0.05	0.11	15,000	760	50	11,889	2.2
30-Aug-08	Gel Spud/ KCl Mud	26	280	9.00	40	5	29	7	8		2	4.2	95.8	1.0	20.0	8.5	0.02	0.07	14,000	800	20	10,808	2.0
31-Aug-08	KCl / Drill Solids	20	280	8.70	28	1	3	1	1		1	2.0	98.0		5.0	8.5	0.02	0.08	14,000	400		10,808	2.0
1-Sep-08	KCl/ Drilled solids/ PAC R	26	370	8.80	28	2	3	1	1		1	2.7	97.3	0.8	5.0	9.0	0.04	0.13	14,000	450	50	10,808	2.0
	KCl/ Drilled solids/ PAC R	34	646	9.05	42	16	20	1	2	7.0	1	4.4	95.6	1.0	12.5	9.0	0.05	0.14	16,000	500	100	12,429	2.3
2-Sep-08	KCl/ Drilled solids/ PAC R	22	705	9.20	47	18	22	1	2	6.8	1	4.9	95.1	0.3	12.5	9.0	0.05	0.16	17,000	360	100	12,429	2.3
3-Sep-08	KCl/ Drilled solids/ PAC R	32	705	9.20	45	16	19	1	2	6.5	1	5.2	94.8	0.3	10.0	9.0	0.04	0.15	17,000	400	100	12,429	2.3
4-Sep-08	KCl/ Drilled solids/ PAC R	22	705	9.20	47	18	21	1	2	6.5	1	5.2	94.8	0.3	10.0	9.0	0.05	0.14	17,000	400	100	12,429	2.3
5-Sep-08	KCl/ Drilled solids/ PAC R	24	713	8.90	37	10	7	1	1	8.5	1	3.3	96.7	0.3	7.5	9.5	0.08	0.32	14,300	240	100	10,808	2.0
6-Sep-08	KCl/ Drilled solids/ PAC R	29	727	8.85	37	9	6	1	1	8.8	1	2.9	97.1	0.3	7.5	9.5	0.09	0.38	13,500	120	100	10,808	2.0
7-Sep-08	KCl/ Drilled solids/ PAC R	28	755	8.80	36	8	6	1	1	9.5	1	2.5	97.5	Tr	7.5	9.5	0.08	0.32	13,000	120	200	10,808	2.0
	KCl/ Drilled solids/ PAC R	26	770	8.80	37	9	8	1	1	8.7	1	2.5	97.5	Tr	7.5	9.5	0.09	0.36	14,000	120	200	10,808	2.0
8-Sep-08	KCl/ Drilled solids/ PAC R	31	783	8.80	38	9	8	1	1	8.5	1	2.5	97.5	Tr	7.5	9.0	0.06	0.33	15,000	80	200	11,348	2.1
9-Sep-08	KCl/ Drilled solids/ PAC R	32	810	8.80	40	10	10	1	1	8.8	1	2.6	97.4	0.3	7.5	9.0	0.04	0.32	15,500	140	200	11,348	2.1
10-Sep-08	KCl/ Drilled solids/ PAC R	34	810	8.80	40	10	9	1	1	9.0	1	2.6	97.4	0.3	7.5	8.5	0.02	0.25	16,000	200	150	11,348	2.1
11-Sep-08	KCl/ Drilled solids/ PAC R	24	810	8.80	40	10	10	1	1	9.0	1	2.6	97.4	0.3	7.5	8.5	0.02	0.28	16,000	180	150	11,348	2.1
12-Sep-08	KCl/ Drilled solids/ PAC R	35	825	8.75	36	7	7	1	1	8.9	1	2.2	97.8	Tr	5.0	8.5	0.02	0.28	16,500	260	100	11,889	2.2
	KCl/ Drilled solids/ PAC R	36	850	8.80	36	8	6	1	1	8.4	1	2.6	97.4	Tr	5.0	9.0	0.05	0.31	17,000	60	200	11,889	2.2
13-Sep-08	KCl/ Drilled solids/ PAC R	40	908	8.80	36	8	5	1	1	8.5	1	2.6	97.4	Tr	5.0	9.0	0.03	0.28	17,000	100	200	11,348	2.1
	KCl/ Drilled solids/ PAC R	38	928	8.80	38	11	8	1	1	8.3	1	2.6	97.4	0.3	5.0	9.5	0.09	0.46	16,000	70	200	11,348	2.1
14-Sep-08	KCl/ Drilled solids/ PAC R	36	951	8.80	38	8	9	1	1	8.4	1	2.6	97.4	Tr	5.0	9.5	0.09	0.47	16,500	60	200	11,348	2.1
	KCl/ Drilled solids/ PAC R	38	966	8.85	38	9	7	1	1	7.9	1	3.0	97.0	Tr	5.0	9.5	0.09	0.48	16,000	60	200	11,348	2.1
15-Sep-08	KCl/ Drilled solids/ PAC R	37	996	8.80	38	11	5	1	1	8.0	1	2.7	97.3	Tr	5.0	9.0	0.05	0.36	15,500	40	200	10,808	2.0
	KCl/ Drilled solids/ PAC R	35	1007	8.80	39	10	7	1	1		1	2.7	97.3	Tr	5.0	9.0	0.06	0.34	15,000	80	150	10,808	2.0

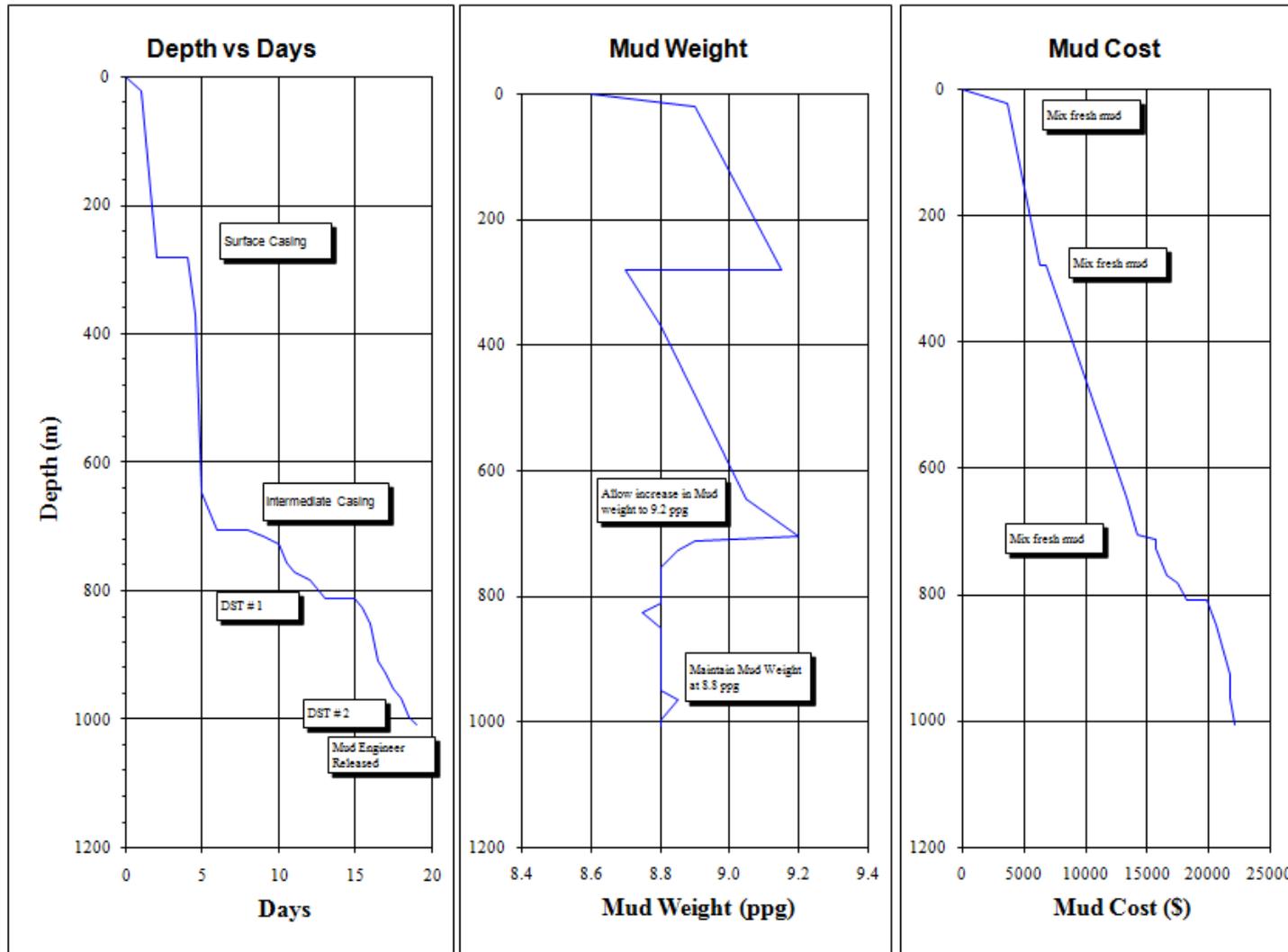


6. Mud Volume Analysis

Date	Hole Size	Interval		Mud Type	Fluid Built & Received					Fluid Disposed					Summary			
		From	To		Fresh Premix	Sump Premix	Direct Recirc	Water	Other	De-sander	De-silter	Centrifuge	Down-hole	Dumped	Other	Initial	Received	Disposed
28-Aug-08	12-1/4"	0 m	21 m	Spud Mud	250			120				46			0	370	46	324
29-Aug-08	12-1/4"	21 m	280 m	Spud Mud	120			30		4		83	20	50	324	150	158	317
30-Aug-08	12-1/4"	280 m	280 m	Spud Mud				120				56	130	10	317	120	196	241
Sub Total					370	0	0	270	0	4	0	0	185	150	60	640	399	
31-Aug-08	8-1/2"	280 m	280 m	Spud Mud	86							16			241	86	16	311
1-Sep-08	8-1/2"	280 m	666 m	Spud Mud	200					13	7	47	70	40	311	200	177	334
2-Sep-08	8-1/2"	666 m	705 m	Spud Mud	20			20				37			334	40	37	337
3-Sep-08	8-1/2"	705 m	705 m	Spud Mud				120				14	100		337	120	114	344
Sub Total					306	0	0	140	0	13	7	0	113	170	40	446	343	
4-Sep-08	6"	705 m	705 m	KCl Polymer								0			344	0	0	344
5-Sep-08	6"	705 m	726 m	KCl Polymer	110							5	70		344	110	75	378
6-Sep-08	6"	726 m	737 m	KCl Polymer								9			378	0	9	369
7-Sep-08	6"	737 m	770 m	KCl Polymer								12	30		369	0	42	327
8-Sep-08	6"	770 m	796 m	KCl Polymer	35							13			327	35	13	349
9-Sep-08	6"	796 m	810 m	KCl Polymer	35							28		30	349	35	58	326
10-Sep-08	6"	810 m	810 m	KCl Polymer	30							15		30	326	30	45	311
11-Sep-08	6"	810 m	810 m	KCl Polymer	40							10			311	40	10	341
12-Sep-08	6"	810 m	852 m	KCl Polymer	50							11		5	341	50	16	376
13-Sep-08	6"	852 m	929 m	KCl Polymer	25							15		12	376	25	27	373
14-Sep-08	6"	929 m	966 m	KCl Polymer								21		5	373	0	26	347
15-Sep-08	6"	966 m	1007 m	KCl Polymer	45							24		10	347	45	34	358
Sub Total					896	0	0	280	0	26	14	0	374	440	172	1176	1026	
Well Total					1266	0	0	550	0	30	14	0	559	590	232	1816	1425	

Dilution Factors			
	Interval Length	Dilution Vol	Dilution Factor
12¼" Surface Hole	280 m	390 bbls	1.4 bbls/m
8½" Hole	425 m	446 bbls	1.0 bbls/m
6" Hole	302 m	1176 bbls	3.9 bbls/m

7. Graphs





8. DAILY DRILLING FLUIDS REPORTS



DRILLING FLUID REPORT



Report #	18	Date :	14-Sep-2008
Rig No	2	Spud :	28-Aug-2008
Depth	929	to	966 Metres

OPERATOR	Merlin Energy Pty Ltd	CONTRACTOR	Hunt Energy
REPORT FOR	Juris OZOLINS	REPORT FOR	D BALDWIN
WELL NAME AND No	CBM 93-1	FIELD	NT EP 93
		LOCATION	Pedirka Basin
		STATE	Northern Territory

DRILLING ASSEMBLY		JET SIZE		CASING		MUD VOLUME (BBL)		CIRCULATION DATA					
BIT SIZE	TYPE			16	SURFACE SET @	26	ft	HOLE	PITS	PUMP SIZE		CIRCULATION PRESS (PSI)	
6.00	CD 93				8	8	M	97	250	5.5	X	16	700
DRILL PIPE SIZE	TYPE	Length		9 5/8	INTERMEDIATE SET @	886	ft	TOTAL CIRCULATING VOL.		PUMP MODEL	ASSUMED EFF	BOTTOMS UP (min)	
3.5	#	788	Mtrs		270	M		347		EMSCO	97	%	19
DRILL PIPE SIZE	TYPE	Length		7	PRODUCTION, or LINER Set @	2310	ft	IN STORAGE		BBL/STK	STK /MIN	TOTAL CIRC. TIME (min)	
	HW				704	M				0.1400	30	85	
DRILL COLLAR SIZE (")		Length		MUD TYPE				BBL/MIN	GAL /MIN	ANN VEL.	DP	177	Tur
4.75		178	Mtrs	KCl/ Drilled solids/ PAC R				4.07	171	(ft/min)	DCs	312	Tur

SAMPLE FROM		MUD PROPERTIES		MUD PROPERTY SPECIFICATIONS				
TIME SAMPLE TAKEN		Pit		Mud Weight	8.6-9.2	API Filtrate	5 - 8	HPHT Filtrate
DEPTH (ft) - (m)		Pit		Plastic Vis	ALAP	Yield Point	10-18	pH
FLOWLINE TEMPERATURE		Metres		KCl	2-3	PHPA		Sulphites
WEIGHT		ppg / SG		OBSERVATIONS				
FUNNEL VISCOSITY (sec/qt) API @		°C		No Mud Chemicals used today				
PLASTIC VISCOSITY cP @		30 °C		With reference to stock chk on Biocide & Barite on previous days report, those chemicals were used up on Blamore#1				
YIELD POINT (lb/100ft ²)								
GEL STRENGTHS (lb/100ft ²) 10 sec/10 min								
RHEOLOGY Ø 600 / Ø 300								
RHEOLOGY Ø 200 / Ø 100								
RHEOLOGY Ø 6 / Ø 3								
FILTRATE API (cc's/30 min)								
HPHT FILTRATE (cc's/30 min) @		°F						
CAKE THICKNESS API : HPHT (32nd in)								
SOLIDS CONTENT (% by Volume)								
LIQUID CONTENT (% by Volume) OIL/WATER				OPERATIONS SUMMARY				
SAND CONTENT (% by Vol.)				Drill Ahead to 944m, retrieve drill plug, drop core barrel				
METHYLENE BLUE CAPACITY (ppb equiv.)				Drill Ahead while coring to 966m				
pH				POOH for bit trip				
ALKALINITY MUD (Pm)				RIH with 6" PDC bit				
ALKALINITY FILTRATE (Pf / Mf)								
CHLORIDE (mg/L)								
TOTAL HARDNESS AS CALCIUM (mg/L)								
SULPHITE (mg/L)								
K+ (mg/L)								
KCl (% by Wt.)								
PHPA (ppb)								
ECD (ppg)								

Mud Accounting (bbls)				Solids Control Equipment							
FLUID BUILT & RECEIVED		FLUID DISPOSED		SUMMARY		Type	Hrs	Cones	Hrs	Size	Hrs
Premix (drill water)		Desander		INITIAL VOLUME	373	Centrifuge		Desander	2	Shaker #1	140/140/110
Premix (recire from sump)		Desilter				Degasser		Desilter	12	Shaker #2	140/140/110
Drill Water		Downhole	21	+ FLUID RECEIVED		Overflow (ppg) Underflow (ppg) Output (Gal/Min.)					
Direct Recire Sump		Dumped		- FLUID LOST	26	Desander			0		
Other (eg Diesel)		Other	5	+ FLUID IN STORAGE		Desilter			0		
TOTAL RECEIVED		TOTAL LOST	26	FINAL VOLUME	347						

Product	Price	Start	Received	Used	Close	Cost	Solids Analysis		Bit Hydraulics & Pressure Data	
							%	PPB	Jet Velocity	
							High Grav solids	0.1	1.40	Impact force
							Total LGS	2.9	27.3	#VALUE!
							Bentonite	0.3	2.4	HHP
							Drilled Solids	2.6	23.8	HSI
							Salt	1.0	9.3	Bit Press Loss
							n @ 2030 Hrs	0.64		CSG Seat Frac Press
							K @ 2030 Hrs	1.48		Equiv. Mud Wt.
										Max Pressure @ Shoe :
							DAILY COST		CUMULATIVE COST	
									\$21,733.30	

